

THE
adlogTM

**AIRCRAFT
MAINTENANCE
RECORDKEEPING
SYSTEM**

2453J

**ENGINE
MAINTENANCE
RECORDS**

**Custom Airmotive, Inc.
FAA REPAIR STATION #DC2R763K
AIRCRAFT ENGINE SERVICE
2702 N. SHERIDAN, BLDG. B
TULSA, OK 74115
(918) 836-6836
FAX (918) 836-9431**

Custom Airmotive, Inc.

FAA REPAIR STATION #DC2R763K

2702 N. SHERIDAN PH. 918-836-6836

Tulsa, Okla. 74115

WARRANTY:

All engines rebuilt by Custom Airmotive after October 1, 2015, are guaranteed to be free from defects in material and workmanship, under normal use and service for six months or 240 hours; whichever occurs first. An additional prorated warranty will apply to parts only to manufacturers published T.B.O. Accessories will be guaranteed by the vendor. All parts and labor to be approved by Custom Airmotive prior to commencement of work. Cracked cylinders and crankcases excluded from all warranties unless it can be determined that they are a direct result of improper assembly. Loss of revenue or use of aircraft claims will not be allowed. Proration to be based on hours logged, or 40 hours per month; whichever is greater.

ENGINE MAINTENANCE RECORDS

Log No. _____

Aircraft Registration No. N2453J

Engine Manufacturer _____

Model _____

Serial No. _____

Date installed on aircraft _____

Time Between Overhauls (TBO) _____ Hours

If used on multi-engine aircraft:

- | | |
|--------------------------------|-------------------------------|
| <input type="checkbox"/> Right | <input type="checkbox"/> Left |
| <input type="checkbox"/> Front | <input type="checkbox"/> Rear |



(All applicable information must be filled in)

AEROTECH PUBLICATIONS INC.

P.O. Box 1359 / Southold, NY 11971-0965

(631) 765-9375

1-800-235-6444

FAX: (631) 765-9359

ENGINE MAJOR OVERHAULED TO MANUFACTURERS SPECIFICATIONS

FORMING WORK

TT_1954.4_ TSMOH_2.1_ (test run time only)

MODEL_IO-540-AC1A5_ S/N_L-27510-48A_

The aircraft engine identified above was repaired and inspected in accordance with manufacturers specifications and current Regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the repairs are on file at this repair station under,

Work order number 25119

Dated 01 SEP 2016 Signed Mandl Lichtig for

Custom Airmotive, Inc.
2702 North Sheridan Road (Bldg. B)
Tulsa, OK 74115 U.S.A.
Ph. 918-836-6836 Fax 918-836-9431
FAA Certified Repair Station DC2R763K

Fuel system and magnetos were also overhauled (see maint. release). Ignition harness, spark plugs, fuel pump and oil filter are new. This engine is equipped with Factory New-Genuine Lycoming-P/N 05K22672-standard Nitrided/Steel cylinders.

Model IO-540-AC1A5 S/N L-27510-48A WO# 25119 TT 1954.4

A.D. # Method of compliance

63-14-03 N/A PER MODEL OR S/N.

66-20-04 C/W; USED CORRECT GASKET W/ADAPTER.

75-08-09 N/A PER MODEL OR S/N.

75-09-15 C/W; FUEL SYSTEM OVERHAULED @ CRS#HK2R875K.

78-23-10 C/W; FUEL SYSTEM OVERHAULED @ CRS#HK2R875K.

79-04-05 C/W; FUEL SYSTEM OVERHAULED @ CRS#HK2R875K.

92-12-05 N/A TO THESE NEW LW14078 PISTON PINS.

96-09-10 N/A PER MODEL OR S/N.

96-23-03 N/A TO THIS NEW PUMP P/N 62B26931.

97-15-11 N/A TO THESE NEW LW14078 PISTON PINS.

98-17-11 N/A; CRANKSHAFT NOT SENT TO NELSONS.

02-19-03 N/A TO THIS SERVICEABLE CRANKSHAFT S/N V537936282.

03-14-03 N/A TO THIS PUMP PER P/N 62B26931.

04-05-24 C/W; USED NEW BOLT P/N STD2247.

04-10-14 C/W S.B.475C; GEAR INSP., MOD., & RETENTION.

05-19-11 N/A TO THIS SERVICEABLE CRANKSHAFT S/N V537936282.

09-02-03 C/W; AFFECTED PART NOT INSTALLED.

12-03-06 C/W; AFFECTED PART NOT INSTALLED.

12-19-01 N/A TO THIS SERVICEABLE CRANKSHAFT S/N V537936282.

15-02-07 C/W S.I.1343B-SET SCREW SECURED PER INSTRUCTIONS.

15-19-07 C/W S.B.342G; LINES INSPECTED & SECURED.

Signed Mandl Lichtig for CRS# DC2R763K on 01 SEP 2016



Calkins Aero Service Inc.

West Houston Airport
18000 Groeschke Rd.
Houston, TX 77084

Date: 10/03/2016 N2453J TACH/TTAF: 1954.4
TSMOH: 2.1

POWERPLANT ANNUAL INSPECTION

Performed IAW 14 CFR FAR 43 appendix 'D' and Calkins Aero checklist:
REMOVED ENGINE AND SENT OUT TO CUSTOM AIRMOTIVE FOR O/H AND INSTALLED O/H ENGINE.
REMOVED AND SENT PROP GOVERNOR OUT FOR O/H, AND INSTALLED O/H PROP GOVERNOR
REMOVED ALTERNATOR AND SENT OUT FOR O/H, AND INSTALLED O/H ALTERNATOR
REMOVED OIL COOLER AND SENT OUT FOR O/H, AND INSTALLED O/H OIL COOLER
REMOVED AND REPLACED O/H VACUUM PUMP
INSTALLED NEW FUEL AND OIL HOSES
SERVICED ENGINE WITH 11 QTS AERO-SHELL 100 OIL.
WASHED ENGINE AND COWLING, CONDUCTED FINAL RUN-UP AND LEAK CHECKED O.K.
Drained all sumps, cleaned all filters and screens. Checked Engine Controls and Lubricated.
I certify that this ENGINE has been inspected in accordance with 14 CFR FAR 43 APPENDIX D and was determined to be in airworthy condition. Pertinent details of this repair are on file with the repair station under W/O# 26098.
Calkins Aero Service Inc.
FAA Certified Repair Station
No. GK2R849K signed [Signature]
WO#26098

DESCRIPTION OF WORK PERFORMED:
CHANGED OIL AND FILTER, SERVICED ENGINE WITH 10 QTS OF AERO SHELL 100W, WASH, RUN, AND LEAK CHECKED OK.
I certify that the work performed was carried out in accordance with 14 CFR 43 and was determined to be in an airworthy condition.
Details on file at Calkins Aero Repair Station under WO#27407
Calkins Aero Service Inc.
FAA Certified Repair Station
No. GK2R849K signed [Signature]

DATE: 11/4/2017 N2453J TACH: 2027.3

Calkins Aero Service Inc.
West Houston Airport
18000 Groeschke Rd.
Houston, TX 77084



Calkins Aero Service Inc.

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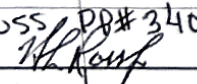
DATE: 02/15/2018 N2453J HOBBS: 2111.4 SMOH: 86.6


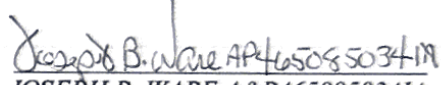

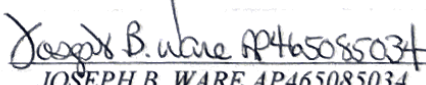
POWERPLANT ANNUAL INSPECTION

WORK PERFORMED:
COMPRESSION CHECK: 1/74, 2/74, 3/74, 4/72, 5/74, 6/74
CHANGED OIL AND FILTER, SERVICED ENGINE WITH 10 QTS OF AEROSHELL 100W50 DETERGENT OIL, WASH, RUN, AND LEAK CHECKED OK.
PERFORMED COMPRESSION TEST, DRAINED OIL AND INSPECTED OLD FILTER.
REMOVED FUEL INJECTORS AND CLEANED IN ULTRASONIC BATH. RE-INSTALLED AND LEAK CHECKED.
C/W AD 2015-19-07 FUEL INJECTOR LINES BY INSPECTION. DUE NEXT ANNUAL.
C/W AD 84-26-20 AIR FILTER BY INSPECTION. REPLACEMENT DUE @ TACH 2290.
C/W AD 2017-16-11 CONNECTING RODS BY INSPECTION. DOES NOT APPLY PER ENGINE SERIAL NUMBER.
TIMED BOTH MAGNETOS TO 20 DEGREES PER DATA PLATE.
REMOVED RIGHT EXHAUST STACK AND SENT TO AERO STRUCTURAL FOR REPAIR. RE-INSTALLED STACK.
Airworthiness directives compliance checked through current revision.
I certify that this ENGINE has been inspected in accordance with an Annual Inspection, PER 14 CFR 43 APPENDIX D and was determined to be in an airworthy condition.
Details on file at Calkins Aero Repair Station under WO# 27592
Calkins Aero Service Inc.
FAA Certified Repair Station
No. GK2R849K signed [Signature]

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TOTALS brought forward from previous page				
Date 8/29/2018	N2453J	Tach 2076.9	Hobbs 2155.3	Removed top vacuum pump P/N 215CC S/N 21187. Installed new vacuum pump P/N RAP215CC S/N A68344. Performed ops check no defects noted. David Whistler A&P455936872IA 
Date 3/13/2019	N2453J	Hobbs 2237.5	TSMOH 285.2	Performed a 100hr inspection I/A/W Lycoming M/M and FAR 43 appendix D. Performed compression check #1 78/80 #2 75/80 #3 70/80 #4 70/80 #5 75/80 #6 70/80. Drained engine oil and removed filter. Replaced filter with new P/N CH48110-1 and serviced engine with 10 qrts of Aeroshell W100 plus. Replaced air filter with new Donaldson P/N P113206. Replaced all sparkplugs with new P/N RHB37E. Replaced all valve cover gaskets with new P/N APS-76036-S. C/W AD 2015-19-07 fuel injection lines by inspection next due at Annual Inspection. CW AD 84-26-20 air filter replacement. I certify that this engine has been inspected in accordance with a 100hr inspection and was found to be in a airworthy condition. David Whistler A&P455936872IA 
Date 10/19/2018	N2453J	Tach 2178.8		Drained engine oil and removed filter. Replaced filter with new P/N CH48110-1 and serviced engine with 10qrts of Aeroshell W100. Performed run up and leak check no defects noted. David Whistler A&P455936872IA  ENGINE
Date 6/12/2019	N2453J	Hobbs 2276.5	Tach 2185.2	Replaced oil pressure switch with new P/N 83278. Replaced all of the dipstick seals. Drained engine oil and removed filter. Replaced filter with new P/N CH48110-1 and serviced engine with 9qrts of Aeroshell W100 plus. Performed run up and leak check no defects noted. David Whistler A&P455936872IA 
10/22/19	Hobbs 2335.5	Tach 2239.2		Drained engine oil and removed filter. Replaced filter w/new PN CH48110-1 and added 9 qts Aeroshell W100. Ran engine, no leaks
	Herbert Ross PP# 3401720			
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11/17/19	Hobbs 2384.6	332.4	2284.7	Drained engine oil and removed filter. Replaced filter w/ new PN CH48110-1 and added 9 qts Aeroshell W100 Plus Ran engine, no leaks Herbert Ross PP 3401720 
12-27-19			2,313.9	N2453J 2000 CESSNA 206H S/N 20608104 TACH TIME 2,313.9 INSTALL NEW SKY-TEC STARTER 24 VOLT MODEL 149-24PM S/N H-TI20327 ! "OPERATIONAL CHECK GOOD" THIS ENGINE RETURNED TO SERVICE FOR THIS REPAIR ONLY! -END-  JOSEPH B. WARE A&P465085034IA
1/6/20	Hobbs 2423.4	370.9	2323.2	Drained engine oil and removed oil filter. Replaced filter w/ new PN CH48110-1 and added 9 qts Aeroshell W80 Plus. Ran engine, no leaks. Herbert Ross PP 3401720 
				N2453J 8/15/20 2000 CESSNA 206H ENGINE S/N L-27510-48A MODEL # IO-540-AC1A5 TACH TIME 2,448.1 HOBBS TIME 2,559.6 REMOVE DEFECTIVE SKY-TEC STARTER AND INSTALL NEW SKY-TEC REPLACEMENT STARTER MODEL 149-24PM S/N H-U060469 ! THIS ENGINE RETURNED TO SERVICE FOR THIS REPAIR ONLY ! " END "  JOSEPH B. WARE AP465085034
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4-1-20	2,338.8	386.5		<p>N2453J 4/1/20 2000 CESSNA 206H ENGINE S/N L-27510-48A MODEL # IO-540-AC1A5 T. T. 2,338.8 HOBBS TIME 2,440.7 T. T. SMOH 386.5</p> <ol style="list-style-type: none"> SERVICE & INSPECT ENGINE I/A/W LYCOMING MAINTENANCE MANUAL & FAR 43 APPENDIX D. ! LUBE ALL ROD ENDS & PUSH, PULL CABLES ! TIME MAGS TO ENGINE ! 20 DEG: B.T.D.C. ! REPLACE CYL, # 5 FACTORY ROCHESTER CHT PROBE P/N 3080-3/8, NF3-250-550F & REPLACE JPI PROBE P/N 10-03689 USING JPI KIT P/N MM-113-318! CLEANED CYL. # 2 INJECTOR WITH MEK CHEMICAL ! VISUAL & PRESS - CHECK EXHAUST SYSTEM ! INSTALL 12 NEW SPARK PLUGS P/N CH- RHB-37E ! C/W AD 84-26-20 REPLACE AIR FILTER, DONALDSON P/N P113206 ! TIGHTEN CYL, # 2, OIL RETURN LINE WORM-GEAR CLAMPS AT LOWER BASE OF CYLINDER ! PERFORMED CYLINDER COMPRESSION CHECK ! #1 77/80 #2 73/80 #3 72/80 #4 74/80 #5 74/80 #6 72/80 USING MASTER ORIFICE MATCHED GAUGE SET ! C/W AD 2015-19-07 FUEL INJECTION LINES BY INSPECTION, NEXT DUE BY 4/1/21 ! ALL AD'S C/W TO DATE ! " END " <p>I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION !</p> <p><u>Joseph B. Ware</u> JOSEPH B. WARE AP4650850341A</p> <p>Owner Advisory SEL-74-06 Service Bulletin SBI-19 None applicable by date & magneto serial number "END"</p> <p><u>Joseph B. Ware AP4650850341A</u> Joseph B. Ware AP4650850341A</p>
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5-1-20			2,368.7	<p>N2453J 5/1/20 2000 CESSNA 206H ENGINE S/N L-27510-48A MODEL # IO-540-AC1A5 TACH TIME 2,368.7</p> <p>R & R MC CAULEY GOVERNOR, MODEL # DC290D1B/T37, S/N 001192 TO HAVE REPAIRED FOR OIL LEAKAGE AT TEXAS AIRCRAFT PROPELLER ! INSTALL NEW BASE GASKET P/N MS9144-01 ! 8130-3 AUTHORIZED RELEASE CERTIFICATE IN AIRCRAFT RECORDS ! "END" AIRCRAFT RETURNED TO SERVICE FOR THIS REPAIR !</p> <p><u>Joseph B. Ware</u> JOSEPH B. WARE AP465085034</p>
4-15-20	Hobbs 2468.3	411.1	2363.4	<p>DRAINED ENGINE OIL AND REMOVED OIL FILTER. REPLACED FILTER AND ADDED 9 QTS AEROSHELL W100. RAN ENGINE. NO LEAKS.</p> <p><u>DRUGLAS P WUMPPLE</u> DPM PP# 3065480</p>
6-6-20	2511.1	450.0	2402.3	<p>Drained engine oil and removed oil filter. Replaced filter w/ new PN CH48110-1 and added 9 qts Aeroshell 100W Plus, Ran engine. no leaks.</p> <p><u>Herbert Ross PP 3401720</u> <u>W. Ross</u></p>
8/3/20	2556.8	493.2	2445.5	<p>Drained engine oil and removed oil filter. Replaced filter w/ new PN CH48110-1 and added 9 qts. Aeroshell 100W Plus. Ran engine no leaks</p> <p><u>Allen Shore PP 4017500</u> <u>Allen Shore</u></p>
8/8/20	2556.8		2445.5	<p>Removed and cleaned all spark plugs. Rotated and replaced spark plugs per Lycoming. Started airplane.</p> <p><u>Herbert L Ross Jr PP 3401720</u> <u>W. Ross</u></p>
1/9/21	2602.4		2487.7	<p>Drained engine oil and removed oil filter. Replaced filter w/new PN CH48110-1 and added 10 qts Aeroshell 100 W Plus. Ran engine, no leaks.</p> <p><u>Herbert L Ross Jr PP 3401720</u> <u>W. Ross</u></p>
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7/21	2,505.5	553.2		<p>N2453J 4/7/21 2000 CESSNA 206H ENGINE S/N L-27510-48A MODEL # IO-540-AC1A5 T. T. 2,505.5 HOBBS TIME 2,607.4 T. T. SMOH 553.2</p> <ol style="list-style-type: none"> SERVICE & INSPECT ENGINE I/A/W LYCOMING M.M. & FAR 43 APPENDIX D. LUBE ALL ROD ENDS & PUSH, PULL CABLES ! TIME MAGS TO ENGINE ! 20 DEG: B.T.D.C. ! VISUAL & PRESSURE - CHECK EXHAUST SYSTEM ! C/W AD 84-26-20 INSPECT AIR FILTER, DONALDSON P/N P113206 ! PERFORMED CYLINDER COMPRESSION CHECK ! #1 77/80 #2 72/80 #3 73/80 #4 75/80 #5 73/80 #6 76/80 USING MASTER ORFICE GAUGE SET ! C/W AD 2015-19-07 FUEL INJECTION LINES BY INSPECTION, NEXT DUE BY 4/30/22 ! OWNER ADVISORY SEL-71-10, N/A DUE TO MAKE/MODEL, REMOVE & CLEAN CYL, #1, #6, FUEL INJECTORS ! <p>I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION !</p> <p><i>Joseph B. Ware</i> AP465085034IA JOSEPH B. WARE A&P465085034IA</p>
11/15/21	Hobbs 2672.8	Tach 2551.0		<p>Drained engine oil and removed oil filter. Replaced filter w/ new PN CH 48110-1 and added 9 qts Aeroshell 100 W Plus, Ran engine, no leaks.</p> <p><i>Douglass P. Whipple</i> DPWhipple, PPT#3065480</p>
12/29/21	2681.4	25	2559.1	<p>Removed and cleaned all spark plugs. Rotated and replaced spark plugs per Lycoming. Test flew airplane.</p> <p><i>Herbert L. Ross Jr</i> PPT# 3401720 <i>Herbert L. Ross Jr</i></p>
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5/20/22	2,582.2	706.6		<p>N2453J 5/20/22 2000 CESSNA 206H ENGINE S/N L-27510-48A MODEL # IO-540-AC1A5 T. T. 2,582.2 HOBBS TIME 2,706.5 T. T. SMOH 706.6</p> <ol style="list-style-type: none"> SERVICE & INSPECT ENGINE I/A/W LYCOMING M.M. & FAR 43 APPENDIX D. LUBE ALL ROD ENDS & PUSH, PULL CABLES ! CHECK MAG TIMING TO ENGINE ! 20 DEG: B.T.D.C. ! VISUAL & PRESS - CHECK EXHAUST SYSTEM ! REPLACE, DONALDSON INDUCTION FILTER P/N P113206 CESSNA P/N I250704-4 DATED 5/2022 ! PERFORMED CYLINDER COMPRESSION CHECK ! #1 75/80 #2 74/80 #3 72/80 #4 74/80 #5 75/80 #6 74/80 USING MASTER ORFICE GAUGE SET ! REMOVE, CLEAN & CHECK ALL SPARK PLUGS, C/W AD 2015-19-07 FUEL INJECTION LINES BY INSPECTION, NEXT DUE BY 5/20/23 ! FILTER DRAINING OIL FROM ENGINE WITH 1000 MICRON STAINLESS STEEL SCREEN, NO METAL FOUND ! CHANGE OIL FILTER P/N CH48110-1, CHANGE OIL AEROSHELL 9 QTS. W100 PLUS ! ADDRESS SOME VERY SMALL OIL LEAKS ON VALVE COVER OIL RETURN LINES AND WASH LOWER ENGINE DOWN ! - " END " <p>I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION !</p> <p><i>Joseph B. Ware</i> AP465085034IA JOSEPH B. WARE A&P465085034IA</p>
9/30/22	2,602.8	727.2		<p>N2453J 9/30/22 2000 CESSNA 206H AIRFRAME S/N 20608104 TACH TIME 2,602.8</p> <ol style="list-style-type: none"> FLUSH AND CLEAN OIL LINE FROM CO-PILOT SIDE FRONT OF ENGINE TO OIL PRESSURE TRANSDUCER ! REMOVE OLD CESSNA OIL PRESSURE TRANSDUCER AND INSTALL NEW CESSNA OIL PRESSURE TRANSDUCER P/N P265-5037-1 AND CESSNA O RING P/N MS28778-3 ! REMOVE OIL TEMP, PRESSURE COMBO GAUGE TO HAVE REPAIRED ! ROCHESTER # S3279-1 P/N # EG5045-06017 ! <p>THIS AIRCRAFT RETURNED TO SERVICE FOR THIS REPAIR ONLY ! " END "</p> <p><i>Joseph B. Ware</i> AP465085034 JOSEPH B. WARE AP465085034</p>
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12/22/22	2602.8	727.2		TOTALS brought forward from previous page
12/22/22	2617.3		2745.3	Replaced spark plugs Herbert L Ross Jr PP# 3401720 <i>Herbert L Ross Jr</i>
	2745.3		2617.3	
12/28/22	2747.7		2619.4	Drained engine oil and removed oil filter. Caught sample of oil after draining 2 gts. Sample sent to AvLab. Installed new oil filter, PN CH48110-1. Added 9 gts Aeroshell 100 W Plus. Douglas P. Whipple PP# 3065480 → <i>Douglas P Whipple</i>
5-24-23	2643.7		768.1	N2453J 5/24/23 2000 CESSNA 206H ENGINE S/N L-27510-48A MODEL # 10-540-AC1A5 T. T. 2,643.7 HOBBS TIME 2,774.3 T. T. SMOH 768.1 1. SERVICE & INSPECT ENGINE I/A/W LYCOMING M.M. & FAR 43 APPENDIX D. 2. LUBE ALL ROD ENDS & PUSH, PULL CABLES ! 3. CHECK MAG TIMING TO ENGINE ! 20 DEG: B.T.D.C. ! 4. VISUAL & PRESS - CHECK EXHAUST SYSTEM ! 5. REMOVE & CLEAN INDUCTION FILTER! 6. PERFORMED CYLINDER COMPRESSION CHECK ! #1 72/80 #2 73/80 #3 74/80 #4 72/80 #5 73/80 #6 71/80 USING MASTER ORFICE GAUGE SET ! 7. REMOVE, & CHECK ALL SPARK PLUGS, 8.. C/W AD 2015-19-07 FUEL INJECTION LINES BY INSPECTION, NEXT DUE BY 5/24/24 !

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5-24-23	2643.7		768.1	10. RESEAL OIL DIP STICK TUBE ASSEMBLY BY REPLACING O RINGS ! 11. ADDRESS SOME VERY SMALL OIL LEAKS ON VALVE COVER OIL RETURN LINES AND WASH LOWER ENGINE DOWN ! 12. ADJUST EXHAUST FRICTION SPRING TENSION ON CO-PILOT SIDE EXHAUST MUFFLER ! 13. DE-CARBON ALL CYLINDERS AND FLUSH THEN RE-LUBE PRIOR TO ENGINE START ! 14. REMOVE & CLEAN ALL INJECTOR'S ! " END "
				I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION ! <i>Joseph B. Ware</i> JOSEPH B. WARE A&P4650850341A

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