ENGINE LOG BOOK



Publication ELB-01

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Service Information

Consult the Continental Motors web site at continentalmotors.[illegible] engine related news or announcements. Continental Motors Internet Service [illegible]s useful information for Continental Motors engine owners, including electronic versions of the most current engine Instructions for Continued Airworthiness and service documents that may be pertinent to your engine model.

If Internet access is not available, contact our Customer Service Department at:
1-888-826-5465 Toll free in the United States or
1-251-436-8299 International

Engine Returns

Return engines for core credit with this log book to:
Continental Motors, Inc.
2039 Broad Street
Mobile, AL 36615 USA

Return engines for overhaul with this log book to:
Continental Motors, Inc.
Factory Service Center
8600 County Road 32
Fairhope, Alabama 36532 USA

USE ONLY FUEL SPECIFIED IN OPERATOR'S MANUAL OR TYPE CERTICATE DATA SHEET
USE OF AUTOMOTIVE FUEL IS PROHIBITED

Continental Motors
FAA PRODUCTION CERTIFICATE NO. 508
Printed: 11/14/2016
Test Date: 11/11/2016

This engine model I0550N43B, serial number 1032777
was rebuilt by Continental Motors Inc, in accordance with approved design data and the applicable requirements of 14 CFR, Part 21 and 43 of the Federal Aviation Regulation. The approved design data for this engine incorporates all changes required by applicable Airworthiness Directives and Continental Motors Service Bulletins.

CONTINENTAL MOTORS, INC.

Form 6012-04 (Rev Sept 2014)

Date	Total Time		Time Since Last Overhaul		**Engine Service and Maintenance Record**
	Hours	Min	Hours	Min	Record maintenance actions including engine part removal and installation and compliance with inspections, Airworthiness Directives, Special Inspections, Modifications and Service Bulletins

Emerald Coast Aviation
5535 John Givens Road
Crestview, FL 32539
850-398-7992

1/31/2017 N8168R CONTINENTAL IO550N-43 S/N: 1032777 Hobb's 0.0

RECEIVED,PREPPED AND INSTALLED REBUILT IO-550N-43 ENGINE. COMPLIED WITH ALL PRE-INSTALLATION INSPECTION AND DEPRESERVATION REQUIREMENTS. GROUND TESTED ENGINE IAW CONTINENTAL AND CIRRUS MAINTENANCE MANUALS

The article identified above was repaired and inspected IAW MM & CFRs. The article was found to be airworthy in regards to the work performed. Pertinent details of this repair are on file at this agency under work order: 32016-1

Work accomplished by: [signature] 2713185 A&P
Name CRS#9MSR836

Emerald Coast Aviation
5535 John Givens Road
Crestview, FL 32539
850-398-7992

1/31/2017 N8168R CIRRUS SR 22 S/N: 765 Hobb's 3119.3

REMOVED AND REPLACED ENGINE WITH REBUILT IO-550N-43 ENGINE SER # 1032777.
ENGINE TIME RESET TO 0.0

The article identified above was repaired and inspected IAW MM & CFRs. The article was found to be airworthy in regards to the work performed. Pertinent details of this repair are on file at this agency under work order: 32016-1

Work accomplished by: 2713185 A&P
Name CRS#9MSR836

SkyWarrior Maintenance
4141 Jerry Maygarden Rd
Pensacola, FL 32504
850-433-6116

03/10/2017 N8168R - Cirrus SR22 S/N: 0765 HOBBS: 3169.9 AFTT: 3169.9

1-Drained and replenished engine oil with **7 qts of Phillips XC20W50 engine oil**
2-Replaced engine oil filter with **new p/n CH48108-1**
3-Old oil filter was cut opened and inspected - no defects noted
4-Installed **new oil pan quick drain valve p/n S6250**
5-Post maintenance engine run proved good with no leaks or other defects noted

I certify this article has been repaired and inspected IAW Cirrus MM and CFRs and has been determined to be in airworthy condition in regards to the work performed. Pertinent details of this maintenance action can be found under **W/O 06517-3**.

Clyde M Thompson

SkyWarrior Maintenance

4141 Jerry Maygarden Rd
Pensacola, FL 32504
850-433-6116

05/04/2017 N8168R - Cirrus SR22 S/N: 0765 HOBBS: 3314.8 AFTT: 3314.8

1-Drained and replenished engine oil with **8 qts of Phillips XC20W50 engine oil**
2-Replaced engine oil filter with **new p/n CH48108-1**
3-Old oil filter was cut opened and inspected - no defects noted
4-Post maintenance engine run proved good with no leaks noted
5-Customer reports #3 & #5 EGTs read higher than normal
6-Removed, cleaned & reinstalled #3 & #5 fuel injectors - no change in EGTs

I certify this article has been repaired and inspected IAW Cirrus, Continental MM and CFRs and has been determined to be in airworthy condition in regards to the work performed. Pertinent details of this maintenance action can be found under **W/O 12417-3**

Clyde M Thompson
3129446 A&P

3 JULY 2017 N8168R HOBBS 3347.5

Removed all injector nozzles for cleaning. Found Cyl#4 and Cyl#5 nozzles in wrong location. Reinstalled nozzles in proper locations with new O-ring seals Pt# 630979-9. Performed ground run no leaks noted, all EGTs appear normal. All work accomplished in accordance with Continental Aircraft Engine Maintenance Manual.

Freddie W. McCall JR AP 2735421 IA

Aviation Specialists LLC

AIR EXPEDITE INC
The Leading Edge of Excellence

ENGINE LOG BOOK ENTRY 11-29-17
N8168R ~~TIO-540-AH1A~~ [redacted]
TACH -3428.2 TTSO - 308.9

1. Comply with Annual Inspection IAW maintenance manual
2. Check AD's thru bi-weekly 2017-25
3. Change oil and filter service with 20w-50 Philips and ch48108 filter
4. Repaired several cracked baffle assembly's IAW 43.13
5. Adj air-condition belt IAW mm 21-50.
6. Tightened #6 EGT probe.
7. Re routed #3 EGT harness
8. Installed new spark plugs at position 3b and 5b PN: 08-00245
9. Service all plugs install new gasket M674
10. Installed clamps on EGT and CHT wire harness.
11. De slugged crankshaft and reinstalled prop
12. Clean fuel injectors o-ring 630979-9
13. Install new Air filter BA24

I certify that this engine was inspected in accordance with an annual inspection and was determined to be in airworthy condition.
Rhett Hart AP227252878IA

Date	Total Time		Time Since Last Overhaul		Engine Service and Maintenance Record
	Hours	Min	Hours	Min	Record maintenance actions including engine part removal and installation and compliance with inspections, Airworthiness Directives, Special Inspections, Modifications and Service Bulletins
Carried forward →					

THE AIRCRAFT MAINTENANCE COMPANY

Engine LOG BOOK ENTRY 5-9-2018
N8168R S/N 0765 TACH: 3611.8
1. Change oil and filter Installed new filter. No leaks detected. 20W-50 OIL AA48108-2 Oil filter
2. Engine oil temp high / Removed valve SN 3280 Installed new valve SN 3755. Run check. No leaks detected. 657496 Vernatherm Valve Assembly
Rhett Hart AP227252878IA

THE AIRCRAFT MAINTENANCE COMPANY

ENGINE LOG BOOK ENTRY 5-18-2018
N8168R S/N 0765 TACH: 3659

1. Change oil and filter Installed new filter. No leaks detected. 20W-50 OIL AA48108-2 Oil filter
Rhett Hart AP227252878IA

THE AIRCRAFT MAINTENANCE COMPANY

ENGINE LOG BOOK ENTRY 7-16-2018
N8168R S/N 0765 TACH: 3772.4

1. Change Engine Oil and Filter/Removed Oil filter and Drained Oil, Installed New Oil Filter and added New Oil. Run and tested for Leaks, No leaks Detected. CH48108-2 OIL FILTER 20W-50 Oil
Rhett Hart AP227252878IA

THE AIRCRAFT MAINTENANCE COMPANY

ENGINE LOG BOOK ENTRY 9-4-2018
N8168R S/N 0765 TACH: 3805

1. Unmetered Fuel Pressure Can Not Adjust(HI Only 20PSI Should be 28-30PSI)/R&R Fuel Pump PN 655921-6 OH Fuel Pump
Rhett Hart AP2272528781A

ENGINE LOG BOOK ENTRY 11-9-2019
N8168R S/N 0765 TTSO: 800.2
ALL WORK DONE IAW MAINTENANCE MANUAL
1. Performed annual inspection
2. Performed a top end rebuild on all cylinders; cylinder work was done by outside agency.
3. Stop drilled cracks and manufactured repairs on engine baffles IAW AC 43.13
4. R/R #5 CHT probe P/N 10-18500
5. R/R #6 CHT probe P/N 10-18500
6. R/R air filter stud P/N 14626-003
7. Checked timing and adjusted both magnetos to 22 degrees
8. R/R oil cooler P/N 10281A
9. R/R #1 cylinder P/N 655985A2BP
10. Installed new manufactured cylinder shield on RH FWD baffle.
11. Performed oil change serviced with 20W-50. replaced oil filter P/N AA48108-2
12. Cleaned plugs and installed new gaskets P/N M74

I certify that this engine was inspected in accordance with an annual inspection and was determined to be in airworthy condition.
Rhett Hart AP2272528781A

ENGINE LOG BOOK ENTRY 4-29-2019
N8168R S/N 0765 TACH: 4003.4
All work done IAW maintenance manual
1. Performed oil change. Serviced with 12 qts of SAE 20W-50, and replaced oil filter P/N AA48109-1. Leak check C/W.
2. R/R #6 CHT connectors, Ops check good.
Rhett Hart AP2272528781A

ENGINE LOG BOOK ENTRY 5-20-2019
N8168R S/N 0765 TACH: 4076.2
All work done IAW maintenance manual
1. Performed oil change, Serviced with SAE 20W-50, and replaced oil filter P/N AA48109-1 Performed leak check.
Rhett Hart AP2272528781A

ENGINE LOG BOOK ENTRY 8-22-2019
N8168R S/N 0765 Hobbs: 4176.3
All work done IAW maintenance manual
1. Performed oil change, Serviced with 8 qts of Phillips XC SAE 20W-50, and replaced oil filter P/N AA48108-2. Ran and Leak checked.
Rhett Hart AP2272528781A

ENGINE LOG BOOK ENTRY 1-24-2020
N8168R S/N 0765 TTSO: 1113.8
ALL WORK DONE IAW MAINTENANCE MANUAL
1. Performed annual inspection
2. Removed #3 cylinder for low compression and installed ov chauled cylinder (p/n 655932 s/n AC05AA814). Ref MM IO550permold series MX and OHM 10-8.9 10-8.10
3. Stop drilled cracks and manufactured repairs on engine baffles IAW AC 43.13
4. R/R #3 EGT probe (p/n 14554-001). Ops check good. Ref MM 77-20.
5. Replaced 2 missing baffle springs with new springs (p/n 51021-001).
6. Repositioned LH exhaust coupling and tightened to secure exhaust.
7. R/R air filter (p/n BA24)
8. Installed all new gaskets under spark plugs and all new o-rings and washers on injectors.
9. Performed oil change, serviced with 20W-50 mineral for new cylinder break-in and replaced oil filter P/N AA48108-2
10. Cleaned plugs and installed new gaskets P/N M074

I certify that this engine was inspected in accordance with an annual inspection and was determined to be in airworthy condition
Rhett Hart AP227252876IA

N8168R ***15 FEB 2021***
TACH: 4302.5
SN# 1032777
Completed with an Annual Inspection using the Lycoming Serivice Manual, and related service bullentins; Complied with all "reoccurring" AD's (next due on 4402.3 or 03/2022). Cleaned fuel system, replaced air element, clened plugs, checked timing; Compression check comlete, fuel strainer cleaned with new gaskets installed; 1-74/80, 2-76/80, 3-74/80, 4-74/80. oil with 7qts of AeroShell 15/50W, and a new 48108-1 filter. Op's check complete.

I certify that this ENGINE has been inspected in accoradance with an ANNUAL INSPECTION and has been found to be in airworthy condition as of this 15th day of Febuary 2021, and is approved return to service this day.

Casey Paul Patterson
A&P 2786355 IA

Date	Total Time		Time Since Last Overhaul		**Engine Service and Maintenance Record**
	Hours	Min	Hours	Min	Record maintenance actions including engine part removal and installation and compliance with inspections, Airworthiness Directives, Special Inspections, Modifications and Service Bulletins
Carri					
					TACH 4302.3 NEW PROP INSTALLED "0" SNEW "Engine SN 1032777" "AC SN 0765"
					15 MAY 2021
					N8168R
					Installed new Propeller Assembly D3A34C443/78CYA-0, P44337800-0181, McCAULEY
					TACH 4302.3 Op's check complete!
					Casey Paul Patterson
					A&P 2786355 IA

AEROPRO

Engine
N8168R
Continental IO-550-N43
Total Time: 1187.8
Work Order Number: 21036

06/24/2021
Serial Number: 1032777
Hobbs: 4307.1

Performed oil change. Drained engine oil, removed oil filter, cut open and inspected for metal contamination none noted, installed new CH48108-1 oil filter, serviced engine oil with 8 QTS of Phillips Victory 20-w50. All work performed I.A.W. Cirrus SR22 Service Manual and Continental EM. Upon oil change, we noticed the nut on the through bolt on the left case (46L) is cracked. We contacted Continental Motors and they informed us that before further flight, the engine in question must be removed and an IRAN inspection be performed in order for the engine to remain airworthy. We notified the owner and the owner refused the IRAN inspection at this time.

Detail of this Install and inspection are on file under work order Number: 21036 at our locations as follows:
Aeropro
3190 Airport drive
Hangar #2
Gulf Shores, AL. 36542

Terran Bagby
FAA Certified Repair Station Number 7RUR268D

8/21/21 4354 TT. Drained oil and replaced with 7qts 20W50 Oil. Replaced oil filter CH48108-1, and safety wired. Collected oil sample for analysis. Engine test-run and no leaks noted. M Speare, # 3475832

Date	Total Time		Time Since Last Overhaul		**Engine Service and Maintenance Record**
	Hours	Min	Hours	Min	Record maintenance actions including engine part removal and installation and compliance with inspections, Airworthiness Directives, Special Inspections, Modifications and Service Bulletins
Carried forward →					

Disassemble Continental IO-550-N(43) Engine Serial Number 1032777.
Disassembled Continental IO-550-N(43) Engine Serial Number 1032777.
Cleaned, inspected, and repaired as needed. Replaced parts as listed. IAW Continental Overhaul Manual and FAA Regulations.
Reassembled and test ran.
Camshaft - P/N 654084 - Repaired by ACS (WO# 268214)
Cylinders - (6) Repaired As Needed; Cleaned, inspected, honed barrels, refaced seats and valves, lapped and leak checked o.k.
CW 2010-11-04 dated 06/16/2010 To prevent excessive hydraulic lifter wear *Installed new lifters P/N 646277 & 628488* ***CW 2020-16-11 dated 09/21/2020 To prevent failure of the engine*** *Installed cylinders P/N 658815A1*
Test Run - Test Ran Continental IO-550-N(43) Engine Serial Number 1032777 for 1 hr. 30 minutes, RPM 2700, oil pressure 47, oil temperature 180, CHT 300. Magneto check at 2100 RPM, L 100 RPM R 100 RPM. Compression test cylinder #1 79/80 #2 79/80 #3 78/80 #4 78/80 #5 79/80 #6 79/80. This engine and/or component is approved for return to service. All pertinent details on file at this repair station. WO# 26704

TRIAD AVIATION

Triad Aviation, Inc.
Burlington Municipal Airport
3439 South Aviation Drive
Burlington, NC 27215
336-227-1467

Authorized Signature

11/23/2021
Date

Date: 12/03/2021, Aircraft: N8168R, Type: SR22, S/N: 0765 Hobbs: 4373.9
Continental IO-550-N(43), s/n: 1032777
Removed engine. Reinstalled engine after teardown and inspection by Triad Aviation, Inc. Engine Shop under WO# 26704, dated: 23-Nov-2021. Engine isolator mounts torqued to 40 ft.lbs in accordance with Cirrus SR22 Maintenance Manual. Replaced (1) EGT probe with new.
Performed alternator drive coupling slippage inspection in accordance with CMI Manual M-0, section 10-4.1.4; no slippage noted. Serviced engine with 8 qts of AeroShell 100 mineral oil. Installed new CH48109-1 oil filter and safetied. Installed gauges and setup fuel pressures per CAT Manual-0, Chapter 6-4 R. Removed gauges. Ground operation and leak checks were performed and no leaks noted. The aircraft, airframe, aircraft engine, propeller or appliance identified above was repaired and inspected in accordance with current regulations of the Federal Aviation Administration and is approved for return to service. Pertinent details of the repair are on file at this repair station under Shop Order No: 26702, Dated 03-Dec-2021.

SIGNED:
Inspector for FAA CRS PP4R448M
Triad Aviation, Inc. 3439 South Aviation Drive, Burlington, NC 27215
336-227-1467

8/10/21 1144.6 TT Airframe, 1222 SMOH Engine Drained oil and replaced with 6qts. Aeroshell 100+ Oil. Replaced AA48110-2 oil filter and safety wire. Engine test-run and no leaks noted. Matt Speare, Owner, pilot license #3475382

Date	Total Time		Time Since Last Overhaul		**Engine Service and Maintenance Record**
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Car

Propelling Aviation

Propelling Aviation, LLC, 380 Airport Lane , New Tazewell TN 37879
Date: 03-08-2022 **Logbook:** Engine **Tail Number:** N8168R

Hobbs: 4389.2 **SMOH:** 1269.9 **Model:** IO-550-N (43) **Serial:** 1032777

Repairs / Maintenance

- Compression: (1) 77/80 (2) 77/80 (3) 78/80 (4) 74/80 (5) 73/80 (6) 77/80.
- Changed oil and serviced engine with 8 quarts of Aeroshell 100 mineral oil. Changed oil filter and checked old filter for contamination, none found.
- Pressure tested and inspected exhaust system. Installed new L&R Exhaust Mufflers.
- Installed 12 new spark plugs.
- Ultrasonically cleaned fuel injector nozzles and checked gascolator screen.
- Checked RH Magneto timing.
- Installed new SureFly Electronic Ignition in the left position with new Slick harness - see FAA Form 337 dated 03-03-2022.
- Installed new Brackett Air Filter.
- See Airworthiness Directive Checklist for compliance, next due dates and times.

I certify that this Engine has been inspected in accordance with and Annual Inspection consistent with the scope and detail of 14 CFR Part 43 Appendix D and has been determined to be in airworthy condition.
Pertinent Details Of This Repair Are on File Under Work Order No. 39

Certificate: **Robert A Loomis A&P3580051IA**

Sign: Robert A Loomis | Date: **03-08-2022**

Propelling Aviation

Propelling Aviation, LLC, 380 Airport Lane , Tazewell TN 37879
Date: 01-06-2023 **Logbook:** Engine 1 **Tail Number:** N8168R

Hobbs: 4446.2 **Model:** IO-550-N **Serial:** 1032777

Repairs / Maintenance

- Installed Airwolf Filter Corp. Air Oil Separator in accordance with STC SA02268CH and the Airwolf Filter Corp Installation Instructions Document # AFC-W360 Revision D. See FAA Form 337 dated 01/06/2023

Pertinent Details Of This Repair Are on File Under Work Order No. 155

Certificate: **A&P3580051IA | Robert A Loomis**

Sign: Robert A Loomis | Date: **01-06-2023**

Carried

Propelling Aviation

Propelling Aviation, LLC, 380 Airport Lane , Tazewell TN 37879
Date: 04-10-2023 **Logbook:** Engine 1 **Tail Number:** N821BD

hobbs: 4480.7 **SMOH:** 1361.4 **Model:** IO-550-N **Serial:** 1032777

Repairs / Maintenance

- Compression: (1) 74/80 (2) 68/80 (3) 75/80 (4) 74/80 (5) 66/80 (6) 72/80.
- Changed oil and serviced engine with 8 quarts of Aeroshell W100 Plus. Changed oil filter and cut open old filter to check for contamination, none found.
- Removed RH magneto PN: BL-500556-1 SN:D16GA078R for exchange. Installed overhauled RH magneto PN:10-500556-1 SN:D18DA199 with new gasket, drive cushions and timed to engine. Installed new Maggie Ignition Systems harness, PN: CT16, for the left SureFly electronic magneto ignition system. See New Horizons Maggie Ignition Systems WO#2374 and FAA Form 8130-3 dated 24/MAR/2023.
- Cleaned, gapped, tested and rotated spark plugs.
- Pressure tested and inspected exhaust system.
- Ultrasonically cleaned fuel injector nozzles.
- Checked and cleaned Gascolator screen.
- Installed new Air Filter element.
- Stop drilled crack in RH rear engine baffle.
- Applied a stand-off to starter cable for chafe protection.
- Stop drilled cracks on the LH FWD engine baffle.
- Stop drilled crack in the nose baffle lower, RH attachment bracket.
- Applied sealant to the heat shield on fuselage for RH exhaust.
- Cleaned air/oil separator and checked hoses for blockage. Re-positioned Air-oil separator exhaust hose.

See Airworthiness Directive Checklist for AD compliance, next due dates & times. **I Certify that this Engine has been inspected in accordance with an Annual Inspection consistent with the scope and detail of 14 CFR Part 43 Appendix D and has been determined to be in airworthy condition.**

Pertinent Details Of This Repair Are on File Under Work Order No. 189

Certificate: **A&P3580051IA | Robert A Loomis**

Sign: Robert A Loomis | Date: **04-10-2023**

Propelling Aviation

Propelling Aviation, LLC, 380 Airport Lane , Tazewell TN 37879
Date: 03-05-2024 **Logbook:** Engine 1 **Tail Number:** N821BD

Hobbs: 4542.9 **Model:** IO-550-N **Serial:** 1032777

Repairs / Maintenance

- Compression: (1) 77/80 (2) 75/80 (3) 76/80 (4) 77/80 (5) 78/80 (6) 78/80.
- Changed oil and serviced engine with 8 quarts of Aeroshell W100 Plus. Took oil sample for analysis. Installed new AA48019 oil filter and cut open old filter to check for contamination, none found.
- Performed dye penetrant inspection on suspected cracks between the top spark plug hole and fuel injector hole on cylinders # 1,2,3,4,6. No cracks detected.
- Engine run, ops check and leak check good.

Pertinent Details Of This Repair Are on File Under Work Order # 358 & 365

Certificate: **A&P3580051IA | Robert A Loomis**

Sign: Robert A Loomis | Date: **03-05-2024**

6/3/24

Abilene Aero Inc. 2850 Airport Blvd. Abilene TX 79601 WO# *24-22810* Registration# *N821BD* Date: ~~5/4/2024~~

Engine S/N 1032777 Hobbs Time: *4557.9* EETT:1438.6 TSOH:1438.6

Airworthiness Directives Through *2024-09*

I Certify this engine has been inspected IAW FAR 43 appendix D 100-hour inspection and found to be in an Airworthy condition. ◆ Compression check #1 70/80 #2 68/80 #3 75/80 #4 66/80 #5 73/80 #6 70/80. ◆ Drained oil, removed filter, inspected filter media, installed a new P/N: AA48109 filter, serviced engine with 8 quarts Aeroshell W100 oil. ◆ ◆ Checked magneto timing ok. ◆ Tested spark plug leads ok. ◆ Removed, cleaned, inspected, installed, and torqued, fuel nozzles. ◆ Installed a new P/N BA24 Brackett air filter element as required. ◆ Washed engine ground run ops and leak check ok

Approved for return to service.
Johnny Westbrook AP4795773

Date: 04/08/2026 **Hours:** TTAF: 4597.9 TTE: 1478.6 TTP: 295.6
Tail#: N7797S
Make: Cirrus **Model:** SR22 **S/N:** 0765

Performed annual inspection this date IAW far 43 appendix D and the SR22MM and Barrett Aircraft 100hr/annual inspection checklist as a reference. Ran engine. Drained oil and performed compression test as follows: 1:76/80 2:76/80 3:77/80 4:73/80 5:74/80 6:73/80. Removed filter. Cut open. No defects noted. Installed new filter PN AA48109. Serviced with 8 qts W100 oil. Removed spark plugs. Cleaned, gapped, tested, and rotated plugs. Reinstalled. Borescoped cylinders. No defects noted. Checked ADs through current date.

I certify that this engine has been inspected and maintained IAW the references above and was found to be in airworthy condition with respect to the work performed and is approved for RTS.

Josiah R Barrett
Barrett Aircraft Company LLC. .

Cert: 3947132 AP/IA
Sign:

...nd Maintenance Record

...ns including engine part removal and ...with inspections, Airworthiness Directives, ...ations and Service Bulletins

Date	Total Time		Time Since Last Overhaul		Engine Service and Maintenance Record
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Carried forward →					